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High-surface area CuO–CeO₂ catalysts prepared by a surfactant-templated method for low-temperature CO oxidation

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Abstract

High-surface area nanosized CuO–CeO₂ catalysts were prepared by a surfactant-templated method and tested for CO oxidation. The catalysts were characterized by XRD, TEM, N₂ sorption, H₂-TPR, and CO-TPR. The surfactant method can be used for preparing CuO–CeO₂ mixed oxides with a crystallite size of about 5 nm. The highest BET surface area of the catalysts was 215 m² g⁻¹, achieved over a 3.3% CuO content catalyst. XRD results indicated that the absence of a CuO phase with <12% CuO content may partially incorporate in the CeO₂ lattice to form Cu_xCe_{1-x}O_{2- δ} solid solution, whereas a higher CuO content causes the formation of bulk CuO. These high-surface area nanosized catalysts were found to be very active for CO oxidation reaction; the lowest T_{90} was 80 °C, achieved over a 12.0% CuO content catalyst. In addition, the CuO–CeO₂ catalysts also show high catalytic activity for selective oxidation of CO in excess H₂ at relatively low temperature. H₂-TPR results reveal three reduction peaks for these catalysts, which could be attributed to reduction of the highly dispersed CuO, the Cu²⁺ in the CeO₂ lattice, and the bulk CuO. Removal of the finely dispersed CuO in the catalyst by acid treatment resulted in a decline in catalytic activity for CO oxidation, indicating that the finely dispersed CuO species are the active sites for the reaction.

Keywords: CO oxidation; CuO-CeO2; Surface area; Catalytic activity

1. Introduction

Cerium dioxide powders have potential applications in polishing powders, coatings for high-temperature optical and ceramic materials, and gas sensors [1]. Because of its low temperature reducibility, oxygen storage, and release properties, ceria is also widely used as a support for many oxidation catalysts. These catalysts are active in oxidation of CO [2], watergas shift reactions [3], elimination of CO and NO_x contaminants from automotive exhaust gases, combustion of hydrocarbons [4], and other reactions. One of the most important applications of ceria is its use as an additive in the three-way catalysts for automotive exhaust gas treatment. The interaction of ceria with precious metals (Pd, Pt, Rh) and its effect on catalytic activity are well documented [5,6].

Although precious metal catalysts have high activity and desirable air and temperature stability, their high cost may limit their application. Recent reports have shown that the activity of Ce-related oxides in total oxidation reactions is greatly enhanced not only by noble metals, but also by transitional metals like copper, and the CeO_{2-x}-supported CuO catalyst is comparable or superior to platinum catalysts for the preferential oxidation of CO in excess hydrogen [7–9]. The promoting effect had been correlated with the synergism of the redox properties of the system, which is achieved by the formation of copper–ceria interactions, with both components being significantly more readily reduced or oxidized than the corresponding independent components [10].

Varying the preparation routes often leads to changes in the morphology and dispersion of copper species. Methods in current use include co-precipitation [11], deposition—precipitation, impregnation [12], sol—gel, and urea methods [13]. We have previously reported [14] the synthesis of CuO/CeO₂ by an impregnation method. The catalysts exhibit high catalytic activities in CO oxidation. The activity is close to that of the

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 Au/MnO_x catalyst and clearly superior to that of the Pt/SnO_x catalyst reported in the literature [15]. Increasing the surface area and reducing the particle size to nanoscale will provide numerous, more reactive sites [16] so as to enhance the catalyst activity. Several routes for synthesizing nanosized ceria and cerium-based mixed oxides have been investigated. Hirano and Inagaki [17] obtained fine CeO₂ from Ce(NO₃)₃, Ce(SO₄)₂, and Ce(NH₄)₄(SO₄)₄ solutions at 180 °C under autogenous pressure. Tok et al. [18] reported the synthesis of Gd₂O₃-doped CeO₂ solid solution nanoparticles via carbonate co-precipitation. Skårman et al. [19] obtained nanostructured CuO_x/CeO₂ composites by inert gas condensation (IGC). Shen et al. [20] reported the synthesis of CuO-loaded mesoporous CeO₂ using the ordered mesoporous silica KIT-6 as a hard template. The surface area of the catalyst with 20% CuO loading was 88 m² g⁻¹, and a T_{50} of 116 °C was obtained for the CO oxidation reaction.

In this paper, a series of high-surface area nanosized CuO–CeO₂ catalysts were prepared by a surfactant-templated method, and their catalytic performance was tested for the CO oxidation reaction. The active phase for CO oxidation was also investigated.

2. Experimental

2.1. Catalyst preparation

The CuO-CeO₂ catalysts with different CuO content (3.3, 6.1, 12.0, 28.3, 50.1 mol%) were prepared using a surfactanttemplated method. For a typical synthesis, cetyltrimethyl ammonium bromide (CTAB; 6 mmol) was dissolved in 200 mL of distilled water, followed by the addition of Ce(NO₃)₃·6H₂O (9.5 mmol) and Cu(NO₃)₂·3H₂O (5 mmol). The mixture was stirred for 0.5 h, after which a solution of sodium hydroxide (50 mmol) in 300 mL of distilled water was added and stirred for 12 h. The final precipitate was aged at 90 °C for 3 h, washed with hot water, dried at 110 °C for 6 h, and finally calcined at 400 °C for 4 h. Other catalysts with different CuO contents were prepared in a similar manner. The actual CuO content in the catalyst was analyzed by atomic absorption spectrophotometry (AAS); for example, a CeCu3 catalyst means a CuO-CeO catalyst with CuO content of 3.3 mol%. It was found the actual CuO content (3.3 mol%) was lower than the CuO content in the starting solution (5 mol%).

For comparison, CuO/SiO_2 and $\text{CuO/}\gamma\text{-Al}_2\text{O}_3$ catalysts were prepared by an incipient wetness method. A SiO_2 (BET area, $730 \, \text{m}^2 \, \text{g}^{-1}$) or $\gamma\text{-Al}_2\text{O}_3$ (BET area, $212 \, \text{m}^2 \, \text{g}^{-1}$) support was immerged with a proper amount of $\text{Cu(NO}_3)_2.3\text{H}_2\text{O}$ solution for 4 h. The slurry was heated at $80\,^{\circ}\text{C}$ to remove the water and dried at $100\,^{\circ}\text{C}$ for 7 h, followed by calcination at $400\,^{\circ}\text{C}$ for 4 h in air. The CuO content in these catalysts was $12 \, \text{mol}\%$. Pure CuO and CeO_2 were prepared by decomposition of $\text{Cu(NO}_3)_2.3\text{H}_2\text{O}$ and $\text{Ce(NO}_3)_3.6\text{H}_2\text{O}$ at $400\,^{\circ}\text{C}$ for 4 h in air. In addition, a series of Ce-Cu-O catalysts with $10 \, \text{mol}\%$ CuO content were prepared according to the typical method reported in the literature [21]. The sample directly calcined in air at $400 \, \text{or} \, 800\,^{\circ}\text{C}$ was designated as A4 or A8, respectively. The

sample heated in N_2 at $800\,^{\circ}$ C was designated as N8. The N8 sample followed by calcinations in air at $400\,^{\circ}$ C was designated as N8A4.

2.2. Characterizations

X-ray diffraction (XRD) patterns were collected on a PHILIPS PW 3040/60 powder diffractometer using $CuK\alpha$ radiation. The working voltage was 40 kV, and the current was 40 mA. The intensity data were collected at 25 °C in a 2θ range of $20^{\circ}-130^{\circ}$ with a scan rate of 1.2° min⁻¹. The microstructural parameters of samples were determined by the Rietveld method [22] using MAUD software (material analysis using diffraction) [23]. CeO_2 annealed at 1450 °C for 10 h in air was used as a nonintrinsic broadening sample to measure the instrument function and to extract the microstructure values of the catalyst.

 N_2 sorption isotherms were obtained at 77 K on an Autosorb-1 apparatus. BET and BJH analysis were used to determine the surface area and pore size distribution of the samples. Transmission electron microscopy (TEM) observations were made using a JEM2010 microscope operated at 200 kV. X-ray photon spectroscopy (XPS) experiments were carried out on a RBD upgraded PHI-5000C ESCA system (Perkin-Elmer) with $MgK\alpha$ radiation ($h\nu = 1253.6$ eV). The pass energy was fixed at 46.95 eV to ensure sufficient sensitivity. Binding energies were calibrated by using the containment carbon (C1s = 284.6 eV). The data analysis was performed using the RBD AugerScan 3.21 software (RBD Enterprises).

The reduction properties of $CuO-CeO_2$ catalysts were measured by temperature-programmed reduction (TPR) techniques, including H_2 -TPR and CO-TPR. A 10-mg sample was placed in a quartz reactor connected to a homemade TPR apparatus, and the reactor was heated from 100 to 900 °C at a rate of 20 °C min⁻¹. The amount of H_2 uptake during the reduction was measured using a thermal conductivity detector (TCD), and the amount of CO_2 desorbed during the reduction was monitored by a Balzers Omnistar200 mass spectrometer at m/e = 44.

2.3. Catalytic activity measurements

The catalytic activity of CO oxidation was evaluated in a fixed-bed reactor (6 mm i.d.) using 500 mg of catalyst (20–40 mesh). The total flow rate of the feed gas was 80 mL min⁻¹, corresponding to a space velocity (SV) of 9600 mL g⁻¹ h⁻¹. The catalysts were directly exposed to reaction gas as the reactor temperature was stabilized at the reaction temperature without any pretreatment. For CO oxidation, a gas mixture consisted of 1% CO and 1% O₂ in N₂ with a total flow rate of 80 mL(NTP) min⁻¹. The reaction temperature was monitored by a thermocouple placed in the middle of the catalyst bed. The CO concentration in the reactor effluent was analyzed using an Agilent 6850 gas chromatograph equipped with a TCD detector attached to an HP PLOT column (30 m × 0.32 mm × 12 μ m). For comparison, the reaction was carried out using 50 mg of

catalyst and a feed gas total flow rate of 100 mL min^{-1} , corresponding to an SV of $120,000 \text{ mL g}^{-1} \text{ h}^{-1}$.

Catalytic tests for the selective oxidation of CO in excess hydrogen were carried out in a fixed-bed reactor (5 mm i.d.) at atmospheric pressure. A 50-mg sample of catalyst (60–80 mesh) was diluted with same amount of inert silicon dioxide. The gas consisted of 1% CO, 1% $\rm O_2$, and 50% $\rm H_2$ in Ar, with a total flow rate of 100 mL min⁻¹. The reactor inlet and outlet streams were measured by an on-line gas chromatograph equipped with a TCD and a flame ionization detector (FID). $\rm H_2$, $\rm O_2$, CO, and CO₂ were separated using a carbon molecular sieve (TDX-01) column. CO and CO₂ were converted to methane by a methanation reactor and analyzed using an FID. The carbon balance was close to $100 \pm 3\%$.

3. Results

3.1. Structural characterization

Fig. 1 shows the XRD patterns of the CuO–CeO₂ catalysts with different CuO contents. The distinct fluorite oxide diffraction pattern of CeO₂ is seen in all of the samples. However, XRD peaks due to CuO are not detected in the samples with low CuO content. At a CuO content of 28.3 mol%, weak diffraction peaks of CuO are seen; further increasing CuO content

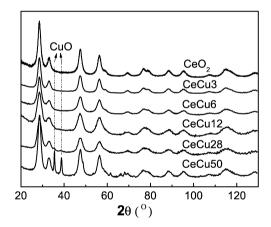


Fig. 1. XRD patterns of CuO-CeO₂ catalysts with different CuO contents.

to 50.1 mol% causes an apparent increase in the intensities of the peaks.

The results of crystallite size and cell parameter measurements are summarized in Table 1. The table shows that cell parameter decreases with increasing CuO content up to 6.1 mol%, but remains almost constant between 12.0 and 50.1 mol%. A difference in the crystallite size of the directions (d_{111} , d_{200} , d_{220}) indicates the presence of anisotropy in the phase. In all samples, the crystallite size is <5 nm.

Fig. 2 shows the N_2 sorption isotherms and the pore size distributions of the CuO–CeO₂ catalysts with different CuO contents. The N_2 sorption isotherms of all samples (Fig. 2) are of type IV, typical of a mesoporous sample. The BET surface area and pore size of these samples are listed in Table 1. From Table 1 and Fig. 2, it can be seen that with increasing CuO content from 3.3 to 50.1 mol%, the BET surface areas of CuO–CeO₂ catalysts decrease from 215 to 91 m² g⁻¹, whereas the pore sizes increase from 6.4 to 17.8 nm.

Fig. 3 shows the TEM images of the sample CeCu6 and CeCu12. The images do not clearly show the presence of ordered mesopores, but reveal a rather foamlike structure resulting from closely aggregated metal oxide nanoparticles [24]. The size of the nanoparticles is around 5 nm, consistent with the crystallite size obtained by XRD.

3.2. Catalytic testing

Fig. 4 shows catalytic activities of CO oxidation over the CuO-CeO_2 catalysts at different SVs. It shows that the activ-

Table 1 Cell parameter, crystallite size, BET surface area and pore size of CeCux catalysts

Sample	Cell parameter (nm)	Crystallite size (nm)			S _A (BET)	Pore size
		d(111)	d(200)	d(220)	$(m^2 g^{-1})$	(nm)
CeCu0	0.5418(1)	4.58	4.41	4.54	202	6.6
CeCu3	0.5416(1)	4.89	4.89	4.89	215	6.4
CeCu6	0.5415(1)	3.40	3.54	3.49	180	7.1
CeCu12	0.5416(2)	3.21	3.41	3.27	150	9.6
CeCu28	0.5416(2)	3.88	3.71	3.24	116	11.2
CeCu50	0.5415(2)	5.10	4.56	4.27	91	17.8

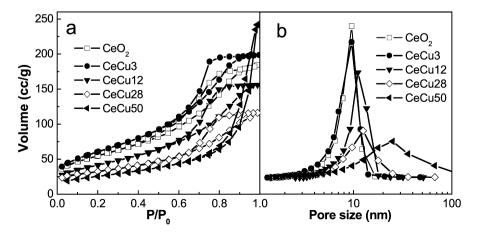


Fig. 2. N₂ sorption isotherms (a) and pore size distributions (b) of CuO-CeO₂ catalysts with different CuO contents.

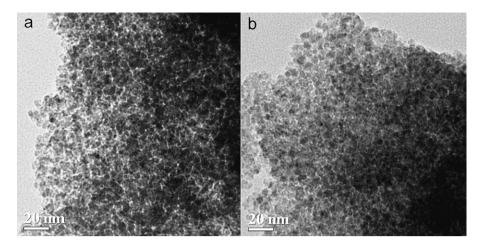


Fig. 3. TEM images of (a) CeCu6 and (b) CeCu12 catalysts.

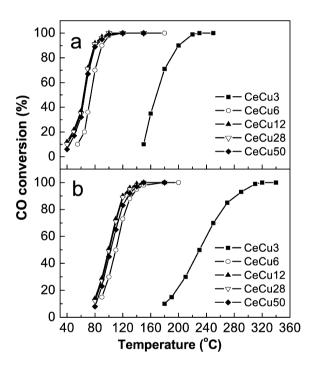


Fig. 4. CO oxidation over CeCux catalysts. (a) Space velocity = 9600 mL $\rm g^{-1}\,h^{-1}$; (b) space velocity = 120,000 mL $\rm g^{-1}\,h^{-1}$.

ity is significantly enhanced with increased CuO content in the catalyst. With increasing CuO content, T_{90} (the temperature for 90% conversion of CO) of the samples decreases sharply. The lowest T_{90} is 80 °C, achieved at the 12.0 mol% CuO content; T_{90} remains constant with increasing CuO content up to 50.1 mol%. For the same catalyst, it is seen that CO conversion is lower at high SV (120,000 mL g⁻¹ h⁻¹) than at 9600 mL g⁻¹ h⁻¹; this is because an increase in SV decreases the contact time with the catalyst.

For comparison, Fig. 5 shows the catalytic performance of the CuO/SiO_2 and $\text{CuO/}\gamma\text{-Al}_2\text{O}_3$ catalyst, as well as the pure CuO and CeO_2 , on CO oxidation. It is seen that these catalysts are less active than the CuO-CeO_2 catalysts.

The catalytic performance of the CeCu12 catalyst for the selective oxidation of CO in excess H₂ was also investigated; the

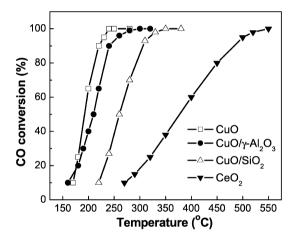


Fig. 5. CO oxidation over various CuO containing catalysts.

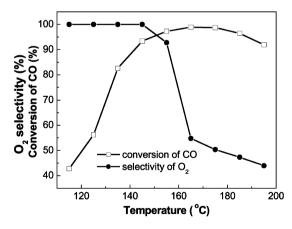


Fig. 6. CO oxidation in excess of H₂ over CeCu12 catalyst.

results are presented in Fig. 6. The CeCu12 catalyst is inactive for H_2 oxidation at reaction temperatures up to 145 °C. Therefore, 100% O_2 selectivity can be obtained over the CeCu12 catalyst at reaction temperatures below 145 °C, due to the lack of competitive oxidation of H_2 . However, with a further increase in reaction temperature, H_2 oxidation reaction emerges, and the selectivity to O_2 decreases.

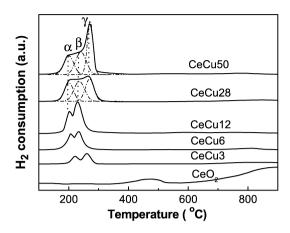


Fig. 7. H₂-TPR profiles of CuO-CeO₂ catalysts with different CuO contents.

3.3. TPR

TPR has been extensively used to characterize the reducibility of CuO-CeO₂ catalysts. H₂-TPR profiles of the CuO-CeO₂ catalysts and pure CeO₂ are shown in Fig. 7. The pure CeO₂ has two reduction peaks at about 450 and 900 °C, ascribed to the reduction of surface and bulk oxygen of CeO₂, respectively [25]. The profiles of all of the CuO-CeO₂ samples show two reduction peaks (α and β) in the range of 150–280 °C. As is well known, the reduction profile of pure CuO is characterized by a single peak at about 380 °C [14]. The H₂-TPR peak temperature of CuO-CeO2 catalysts is much lower than that of pure CuO. With increasing CuO content from 3.3 to 12.0 mol%, the intensities of the peak α and β increase, and the peak positions shift to lower temperatures. With increasing CuO content up to 28.3 mol\%, the peaks α and β coalesce and overlap, and a new peak, called γ , appears at 280 °C. With a further increase in CuO content to 50.1 mol\%, the intensity of peak γ increases and the position shifts to higher temperature, but no visible changes occur in peaks α and β .

4. Discussion

In this work, a series of CuO-CeO₂ catalysts with CuO content of 3.3-50.1 mol% were prepared using a surfactanttemplated method. The surface area was high, 91–215 m² g⁻¹ (Table 1), higher than that for other reported Ce-Cu-O materials [19,20,25]. XRD (Fig. 1) showed no CuO diffraction peaks at lower CuO contents. This may be attributed to fine dispersion of CuO on the surface of CeO₂ [26], solid solution formation [27,28], or a combination of these two phenomena. The presence of CuO diffraction with high CuO content should be ascribed to bulk CuO. The cell parameter decreases with increasing CuO content up to 6.1 mol%, because the ionic radius of Cu^{2+} (0.072 nm) is smaller than that of Ce^{4+} (0.097 nm). When part of the CuO incorporates into the CeO2 lattice and Cu²⁺ replaces Ce⁴⁺, a reduction in the cell parameter of ceria occurs. Therefore, changes in the cell parameter of the catalysts (Table 1) indicate that the missing CuO phase in XRD at low CuO content may have partly formed a $Cu_xCe_{1-x}O_{2-\delta}$ solid solution [29,30].

The N_2 sorption experiments show that all of the samples are porous. However, the lack of low-angle XRD peaks indicates they do not have regularly ordered mesoporous pores. This is also consistent with the TEM observations (Fig. 3). In addition, with increasing CuO content of the catalysts, formation of the bulk CuO results in decreased BET surface area and, consequently, increased pore size.

The CuO-CeO₂ catalysts reported in this work have slightly higher catalytic activities than other reported Cu-modified or -doped cerium oxide materials for the oxidation of CO to CO₂ at relatively low temperatures [19,20,25]. Tang et al. [25] reported the synthesis of a CuO-CeO₂ (10 wt% Cu) catalyst by a co-precipitation method. The T₉₀ for the CO oxidation reaction of this catalyst was about 90 °C with an SV of $10,000 \text{ ml g}^{-1} \text{ h}^{-1}$. In the present work, the T_{90} of the CO reaction over the CeCu12 catalyst is about 80°C with almost the same SV (Fig. 4a). The decline in T_{90} of the catalysts with different CuO contents (Fig. 4a) implies that the CuO species should be responsible for the activity. In the H₂-TPR results for the catalysts, all profiles show peak α and peak β . We previously reported two reduction peaks of H₂-TPR [14], with the peak α ascribed to finely dispersed CuO and the peak β assigned to the larger particles of the bulk CuO. The same results also have been reported by Kundakovic and Flytzani-Stephanopoulos [31]. However, in H₂-TPR of the present work (Fig. 7), the peaks α and β coexist in all TPR profiles even at 1.5 mol\% CuO content, and the area of peak β always larger than that of peak α . In the meantime, the XRD results show that part of the Cu^{2+} ions replaces Ce^{4+} to form a $Cu_x Ce_{1-x} O_{2-\delta}$ solid solution at low CuO content. Therefore, it is more likely that peak α is due to the reduction of finely dispersed CuO and peak β is due to the reduction of Cu²⁺ ions in Cu_xCe_{1-x}O_{2- δ} solid solution. In addition, with further increases in CuO content up to 28.3 mol%, the bulk CuO becomes present in the sample (Fig. 1), and a new peak γ is found by H₂-TPR, suggesting that this peak γ is due to the reduction of bulk CuO.

It is commonly believed that the finely dispersed CuO is the active phase for CO oxidation [14]. Therefore, the activity should decrease if the active phase is removed. The finely dispersed CuO particles can be easily dissolved in nitric acid [14]. In this work, the CeCuO12 catalyst was immersed in concentrated nitric acid (15 ml of 50% HNO₃/g catalyst) for 2 h, filtered, then washed with plenty of distilled water to remove the residual HNO₃ or other impurities, and dried at 120 °C. This catalyst was designated as CeCu12-H. This catalyst's CuO content was 8.1 mol% by AAS analysis. After the acid treatment, its BET surface area increased from 150 to 172 m² g⁻¹, suggesting that removing the finely dispersed CuO species produced an increase in surface area. However, the cell parameter and crystallite size were 0.5416(2) nm and 3.16 nm, respectively, with no visible changes seen compared with the untreated sample (Table 1). CO oxidation activities of the CeCuO12 catalyst and the CeCu12-H catalyst are shown in Fig. 8. The catalytic activity evidently drops after the acid treatment.

 H_2 -TPR profiles of the CeCuO12 catalyst and CeCu12-H catalyst are shown in Fig. 9a. The figure shows that the peak α

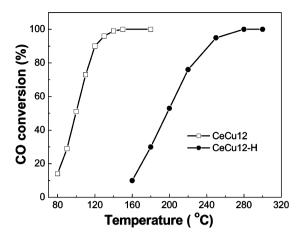


Fig. 8. CO oxidation over CeCu12 and CeCu12-H at a space velocity of $120.000 \text{ mL g}^{-1} \text{ h}^{-1}$.

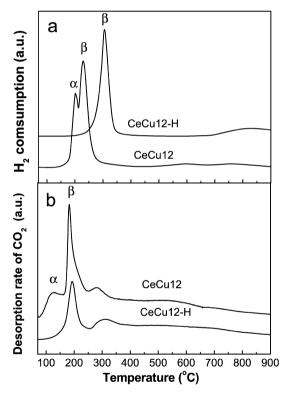


Fig. 9. H_2 -TPR profiles (a) and CO-TPR profiles (b) of CeCu12 and CeCu12-H samples.

of CeCu12 disappears after the acid treatment, indicating that the finely dispersed CuO species are the active sites for CO oxidation, and also shows that peak β is represented by Cu²⁺ incorporating into the CeO₂ lattice. However, in Fig. 9a, the position of the peak β shifts to higher temperature after acid treatment. To explain this shift in peak β , CO-TPR was carried out on the CeCu12-H and CeCu12 samples; the profiles are also presented in Fig. 9b. After acid treatment, the peak α of CeCu12 disappears, but the peak β remains consistent, in contrast to the H₂-TPR findings. The difference between H₂-TPR and CO-TPR can be explained by the following mechanism. In H₂-TPR, due to hydrogen spillover [32], when the finely dispersed CuO of CeCu12 sample is reduced, the atomic hydrogen

Table 2 Comparison of Cu content before and after nitric acid treatment

Sample	Cu/(Cu + Ce) (mol%)		
	Nominal	XPS	
CeCu12	12.0	23.7	
CeCu12-H	8.1	8.7	

generated by dissociative adsorption on the metallic Cu surface can spill over onto the surface of the lattice Cu^{2+} , thereby decreasing its reduction temperature. After the finely dispersed CuO is removed by acid treatment, the reduction temperature of peak β evidently increases. However, in CO-TPR, the carbon monoxide spillover effect does not exist; thus, the position of peak β remains constant before and after acid treatment. A weak peak is present at about 300 °C in Fig. 9b. It is evident that the temperatures of the reduction peaks of CO-TPR are lower than those of H₂-TPR. Therefore, we believe that the reduction peak of CO-TPR seen at about 300 °C is probably due to reduction of some of the CeO₂ surface oxygen.

To further clarify the surface changes caused by the acid treatment, XPS analysis was conducted. Table 2 summarizes the surface concentrations of Cu before and after the acid treatment. Clearly, that for the untreated sample, the surface Cu concentration (23.7%) is much higher than the nominal one (12.0%), due to the aggregation of the CuO species on the surface. In contrast, after acid treatment, the surface Cu concentration (8.7%) is close to the nominal one (8.1%), indicating complete removal of the surface CuO species. These results are in good agreement with the H₂-TPR and the CO-TPR results, strongly suggesting that the surface CuO species are responsible for CO oxidation, and that the decreased activity is due to the removal of surface CuO species.

High catalytic activity of the CeCu12 catalyst for selective oxidation of CO in excess H_2 at lower temperature is understandable. Comparing Figs. 9a and 9b clearly shows that the reduction temperature (120 °C) of the finely dispersed CuO is lower in CO than in H_2 (200 °C), indicating that the reaction of CO is easier than that of H_2 . These findings may relate to the CO selectivity of the CuO–CeO₂ catalyst in excess H_2 . At the same SV, the activity for CO oxidation in excess H_2 (Fig. 6) is slightly lower than that in CO atmosphere alone (Fig. 4b). This may be due to the competitive adsorption of H_2 and CO on the active sites.

In addition, to prove the influence of the surface area on the catalytic activity, the CO oxidation activities of Cu–Ce–O catalysts with similar CuO contents but different surface areas were tested. The results are shown in Fig. 10, and the BET surface areas, calculated average crystallite sizes, and cell parameters are given in Table 3. The CuO content is 10 mol% in the N8A4, A4, and A8 samples. Fig. 4 shows that the CuCe6 and the CuCe12 samples have similar catalytic activity; thus, if a CuCe10 sample does exist, then its catalytic activity should be close to that of CuCe12. It can be seen that the larger the surface area, the greater the catalytic activity. The CuCe12 catalyst has the largest surface area (150 m² g⁻¹) and greatest catalytic activity. This is because increasing the surface area of the cat-

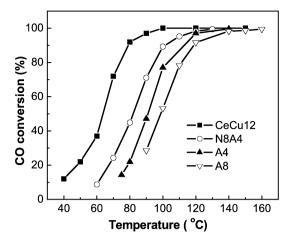


Fig. 10. CO oxidation over Cu-Ce-O catalysts with similar CuO content but different surface areas.

Table 3
Cell parameter, crystallite size and BET area of different Ce–Cu–O catalysts

Sample	Cell parameter (nm)	Crystallit	$S_{\rm A}$ (BET)		
		d(111)	d(200)	d(220)	$(m^2 g^{-1})$
CeCu12	0.5416(2)	3.21	3.41	3.27	150
N8A4	0.5418(2)	6.95	6.87	6.89	131
A4	0.5419(1)	8.08	8.10	8.09	60
A8	0.5418(1)	6.36	6.36	6.36	10

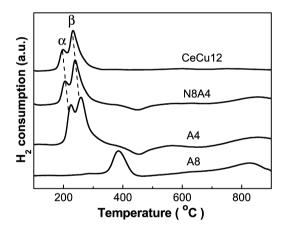


Fig. 11. H2-TPR profiles of CuCe12, N8A4, A4 and A8 catalysts.

alyst aids the formation of the finely dispersed CuO. Fig. 11 shows H_2 -TPR profiles of the CuCe12 and N8A4, A4, and A8 catalysts. These profiles demonstrate that the peak α shifts toward lower temperature with increasing surface area. This may be due to the CuO dispersion state becoming finer and the CuO crystallite becoming smaller [30] with increasing surface area of the catalyst. Therefore, there are more exposed active sites on the high-surface area catalysts than on the low-surface area catalysts, which could explain the difference in the CO oxidation activity.

5. Conclusion

The surfactant-templated method presented in this work has allowed us to prepare high-surface area nanosized CuO-

 CeO_2 catalysts. Higher CO oxidation activities of the catalysts were obtained compared with samples with low surface areas. H_2 -TPR suggests the presence of three different CuO species: highly dispersed CuO, Cu^{2+} in the CeO_2 lattice, and bulk CuO species. The activity of the catalyst for CO oxidation obviously declined after the removal of highly dispersed CuO by acid treatment, indicating that the highly dispersed CuO species are the active phase for CO oxidation.

Acknowledgments

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